Robmeg Steel was brought to life in February of 2002, as a steel service centre, aimed at supplying steel related products to the manufacturing and building sector. Soon thereafter, it was apparent that our direction lay in the manufacturing industry itself, and our company changed direction accordingly.

The majority of our staff have all originated from the door and window manufacturing industry, and we have a wealth of skilled and knowledgeable people, which has enabled us to produce top quality products, timeously and within market related pricing.

It has always been our company priority to work as a close “family” unit, ensuring both equality, as well as job satisfaction under our roof at all times. This policy has been our backbone, which has enabled us to enjoy rapid growth and continued success with our customers.

In April 2006, we moved into our new premises, and expanded our production to include cliscoe, FX7 and F7 window frames, as well as transformer doors. We also updated some of our machinery, to allow for improved quality and efficiency, and secured many more vehicles to ensure timeous deliveries.

Since then, we have included roof sheeting kits, as well as reinforcing material into our product range, as well as the full range of round, square and rectangle steel tubing. We are able to cut tubing to customer’s requirements within 0.02mm tolerance, and have the capability to bend this tubing to various specifications.

SABS approved fire hose reels, electrical extensions reels and the full range of racking and shelving are some of the many products that we supply.

Our short term future expansion plans, are roll-forming machines to automate our production lines, thereby greatly increasing our output, as well as our quality and service. We have developed a new doorframe system, which will be available from yearend 2010, which will be revolutionary to our industry.

Robmeg Steel is run by an owner manager, who has always been the sole member of the business. In 2006, a business deal was struck with a major steel merchant, to allow a better steel purchase power, thus enabling us to stay competitive in the market.

In 2008, Ravin Singh joined our board of members with a 49% share interest in our leading company. He has proven to be an integral part of our management, and has simultaneously provided us with the much anticipated BEE partnership that we have been searching for.

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STEEL PRODUCTS CATALOGUE

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SCREEDED STEEL DOORFRAMES

Note: Non-screeded Door Frames are 2064mm in overall height, which is 21mm shorter in length than screeded frame.

FANLIGHT TYPE FRAMES

Frames are stocked for the following common wall thicknesses: 90mm, 115mm, 140mm and 230mm.

SINGLE PANEL STEEL COMBINATION DOORS & FRAMES

Widths are into rebate of frames. Heights are from finished floor to head rebate.

When judging the hand of combination doors, stand outside for open out doors and inside for open in doors.

Left hand door open out

Right hand door open in

OUTSIDE

OUTSIDE

OUTSIDE

Right hand door open out

Left hand door open in
### STEEL CUPBOARD FRAMES

<table>
<thead>
<tr>
<th>Code</th>
<th>Width</th>
<th>Height</th>
</tr>
</thead>
<tbody>
<tr>
<td>a</td>
<td>610mm</td>
<td>2032mm</td>
</tr>
<tr>
<td>b</td>
<td>762mm</td>
<td>2032mm</td>
</tr>
<tr>
<td>c</td>
<td>1206mm</td>
<td>2032mm</td>
</tr>
<tr>
<td>d</td>
<td>1511mm</td>
<td>2032mm</td>
</tr>
</tbody>
</table>

Elevations are shown from the rebate side

(LH) = Left Hand  
(RH) = Right Hand  

Sizes: Height: from finished floor to overall frame. Width: Overall frame.

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### TRANSFORMER ROOM UNITS

#### LOUVRED UNIT VENT PANEL OPTIONAL

<table>
<thead>
<tr>
<th>Type</th>
<th>Width</th>
<th>Height</th>
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<tbody>
<tr>
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<td>915mm</td>
<td>2135mm</td>
</tr>
<tr>
<td>BV</td>
<td>1220mm</td>
<td>2135mm</td>
</tr>
<tr>
<td>CV</td>
<td>1525mm</td>
<td>2135mm</td>
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<tr>
<td>F</td>
<td>915mm</td>
<td>2440mm</td>
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<tr>
<td>MV</td>
<td>1220mm</td>
<td>2440mm</td>
</tr>
<tr>
<td>YV</td>
<td>1525mm</td>
<td>2440mm</td>
</tr>
</tbody>
</table>

All doors open outward.

---

### Widths between rebates, and heights from finished floor to rebate at head are as follows: (mm)

<table>
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<tr>
<th>Code</th>
<th>Width</th>
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<tbody>
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<td>457mm</td>
</tr>
<tr>
<td>d</td>
<td>1511mm</td>
<td>457mm</td>
</tr>
</tbody>
</table>

---

All transformer room doors are available fully louvred or with no louvres.
CLISCOE WINDOWS - INNER TYPE

SAVINGS
1. No lintels required.
2. No sills required.
3. No plastering of reveals.
4. No chipping of blocks.
5. No lining up of window by skilled labour required.

The "inner" type Cliscoe can be manufactured to suit all types of windows in the catalogue and to suit any block size.

CLISCOE WINDOWS - OUTER TYPE

The outer type Cliscoe can be manufactured to suit all types of windows in the catalogue and to suit any block size.

Typical cross-section viewed from the top.

Flat sill

To suit customer block size.
G/D TYPE

Height: 1559mm

G/D50 TYPE

Height: 1854 mm
BURGLAR BARS

FLAT BAR - 20x4.5mm

DIMENSIONS OF MATERIAL

B1

B2

ROUND BAR - 10mm

B11

B33

SQUARE BAR - 10mm

Horizontal

Note - Bars spaced 125mm centre to centre

Matching designs for Fanlights available

SEMI CIRCULAR FIXED FAN LIGHTS

CIRCULAR FIXED FAN LIGHTS & OPENERS

Matching designs for Fanlights available